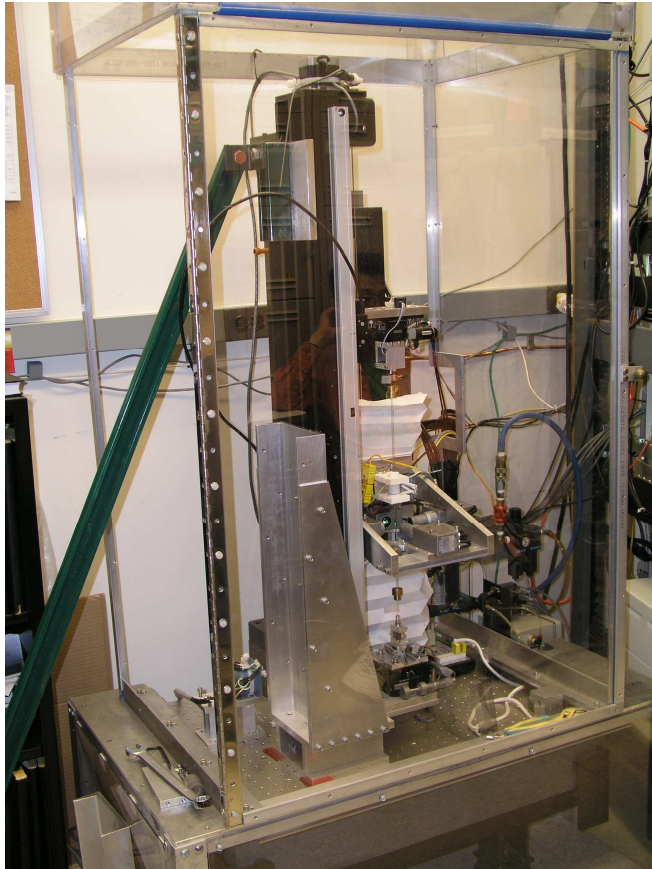


# Vibration Reduction in X-ray Capillary Optic Fabrication



CHESS & LEPP



*Justin Hugon<sup>1,3</sup>, Tom Szebenyi<sup>1</sup>, Heung-Soo Lee<sup>1</sup>,  
Donald Bilderback<sup>1,2</sup>*

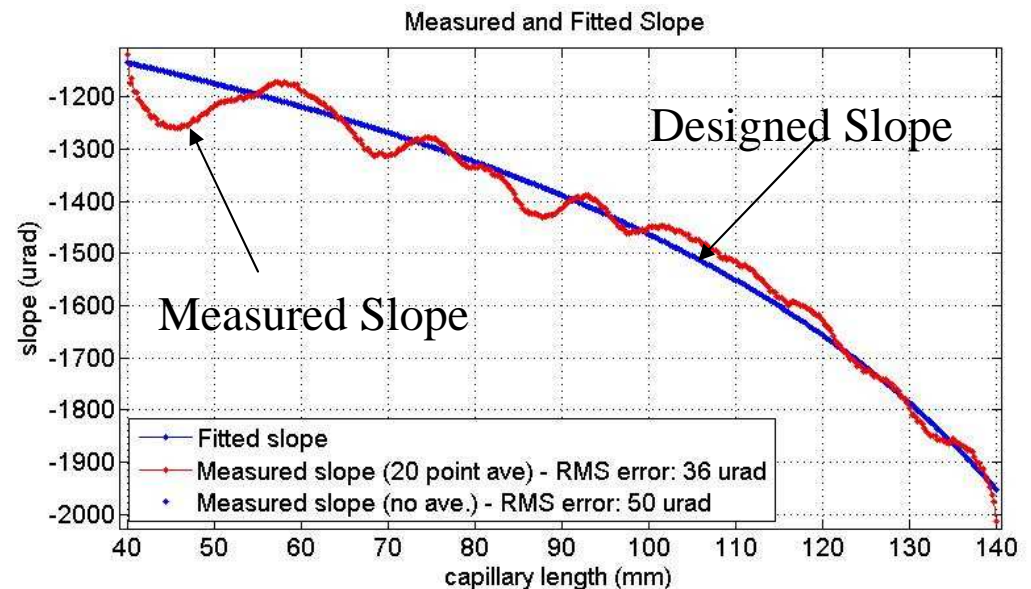
*<sup>1</sup>Cornell High Energy Synchrotron Source,*

*<sup>2</sup>School of Applied and Engineering Physics,*

*<sup>1,2</sup>Cornell University, Ithaca, New York,*

*<sup>3</sup>Department of Physics, Rhodes College, Memphis, Tennessee*

*email: hugjl@rhodes.edu*

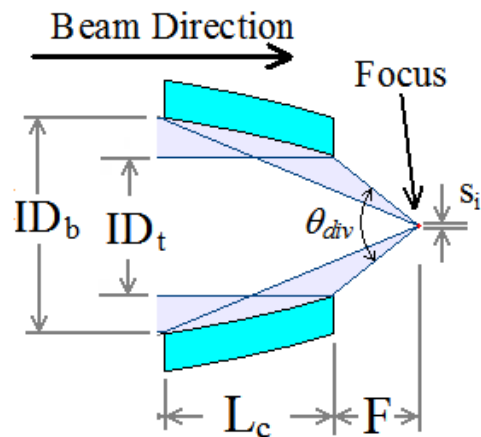
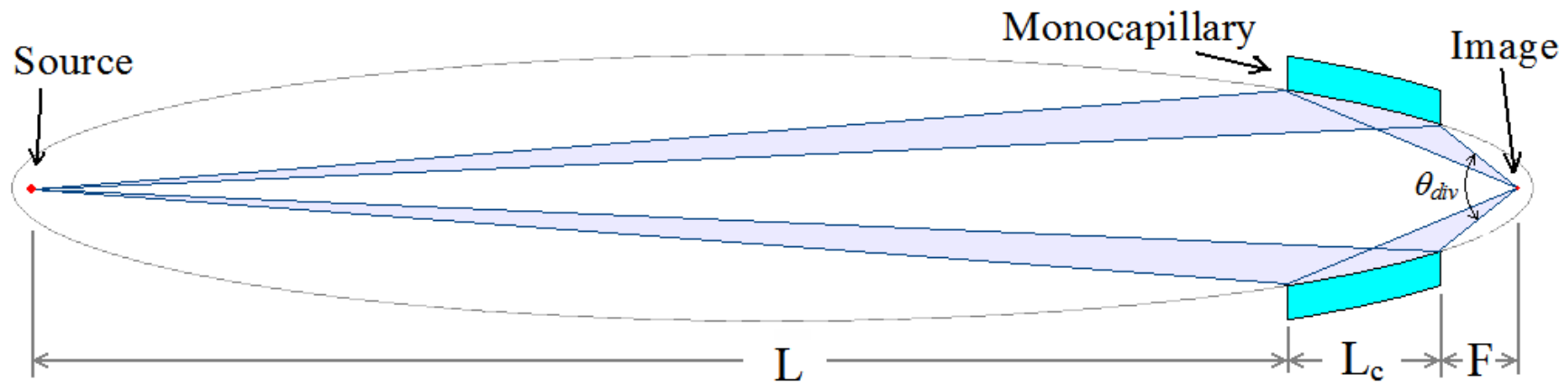


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# Capillary Optics



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## Advantages:

- Work with any X-ray Energy
- Optically & Mechanically Robust
- Efficient

## Disadvantages:

- Not Imaging Optics



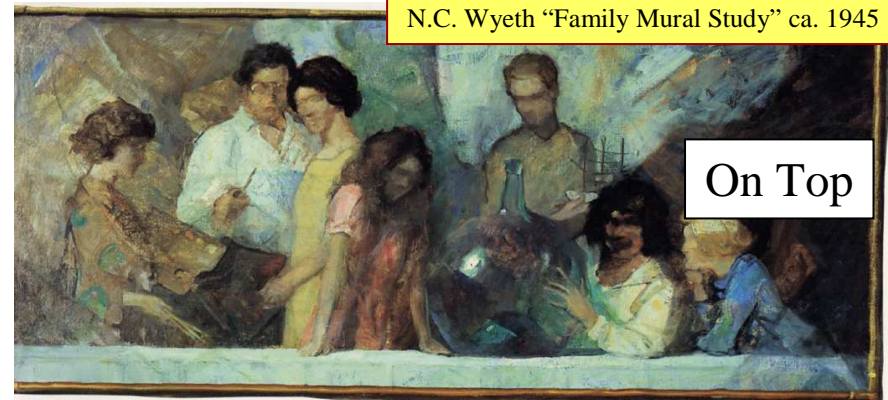
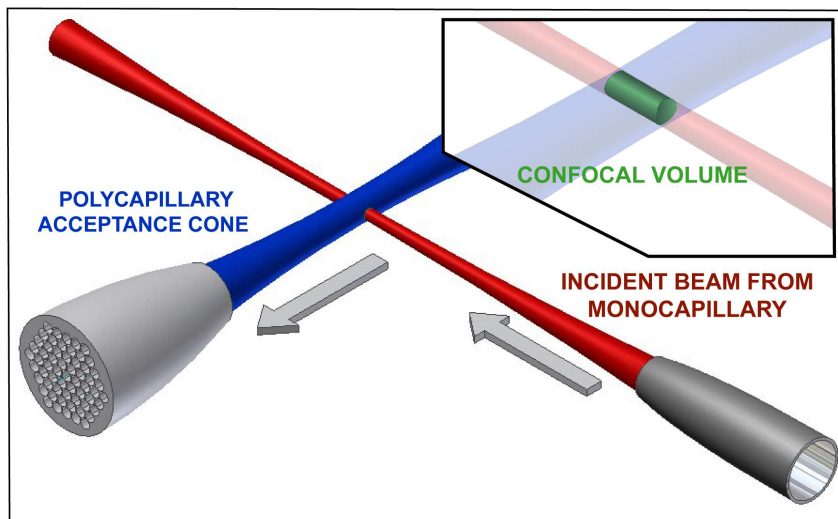
# X-ray Science

## Application: Art History



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**Confocal X-ray Fluorescence:  
Analyze Buried Layers Non-  
Destructively**



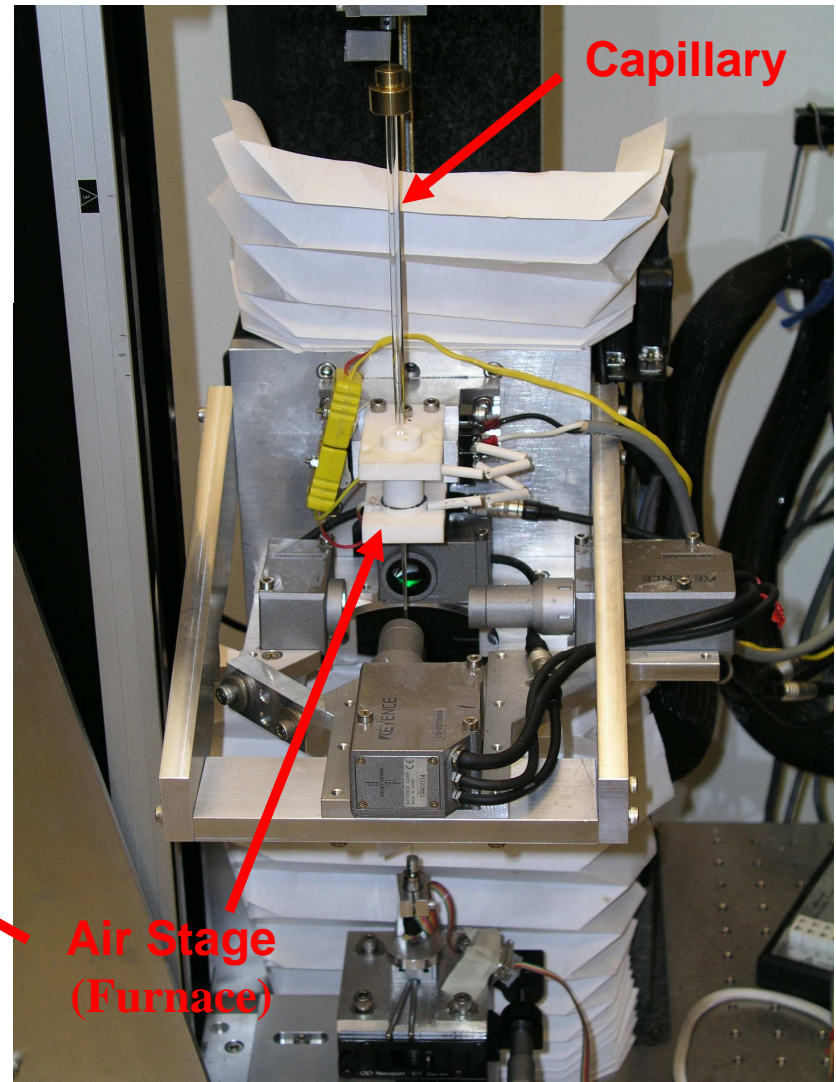
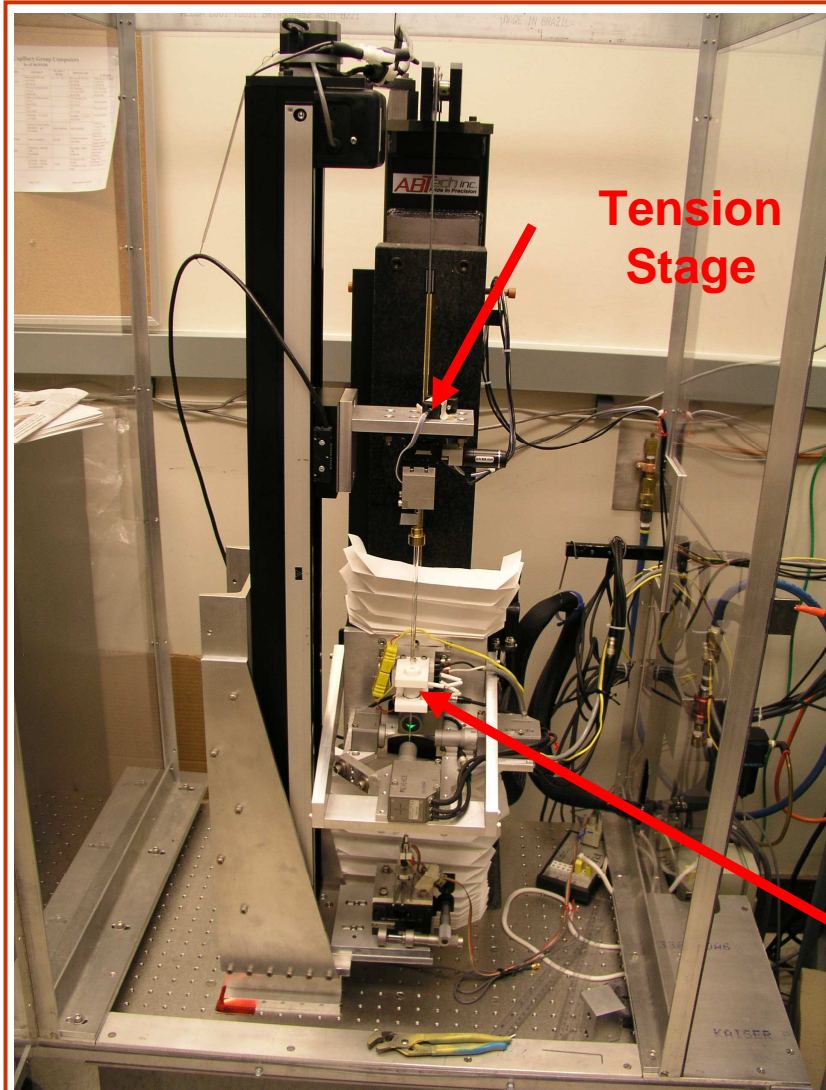
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# Capillary Puller



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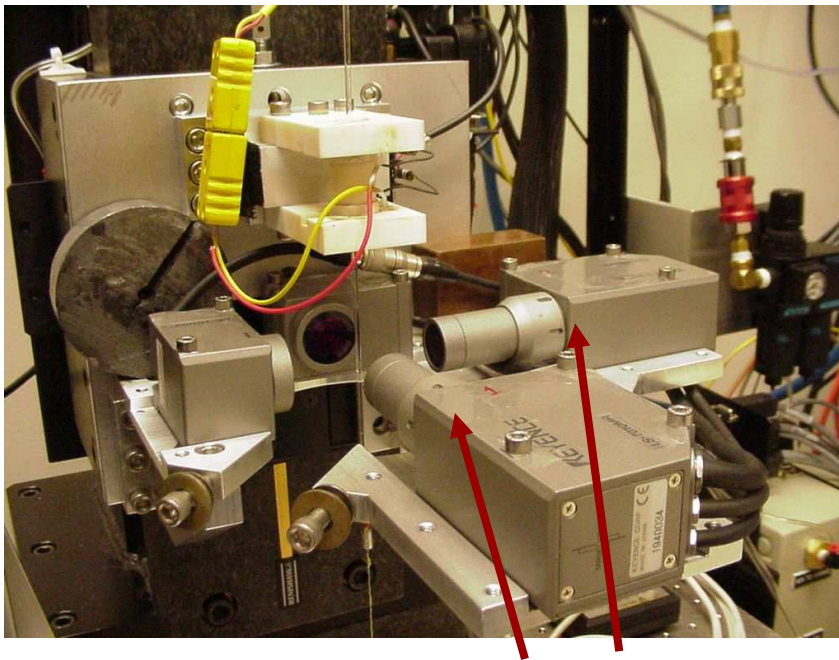
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# Capillary Evaluation



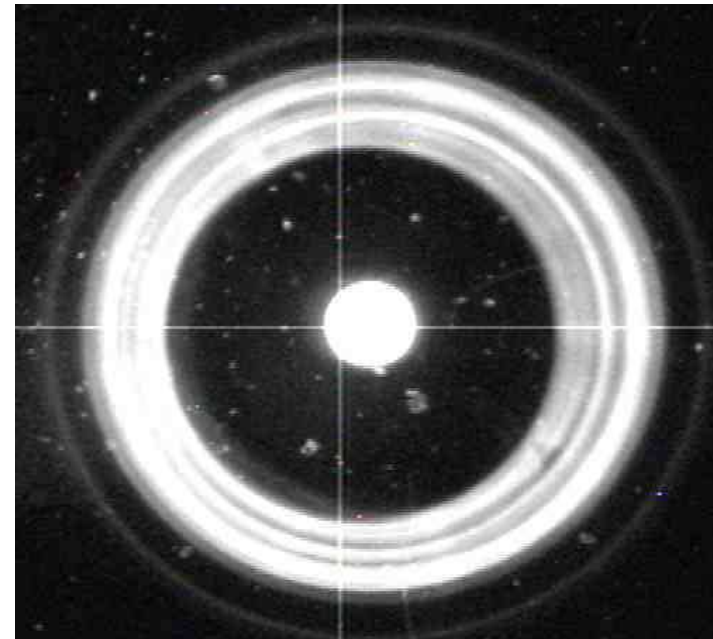
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## Optical Metrology



Optical Micrometers

## Beam Line Evaluation



Far Field X-ray Image

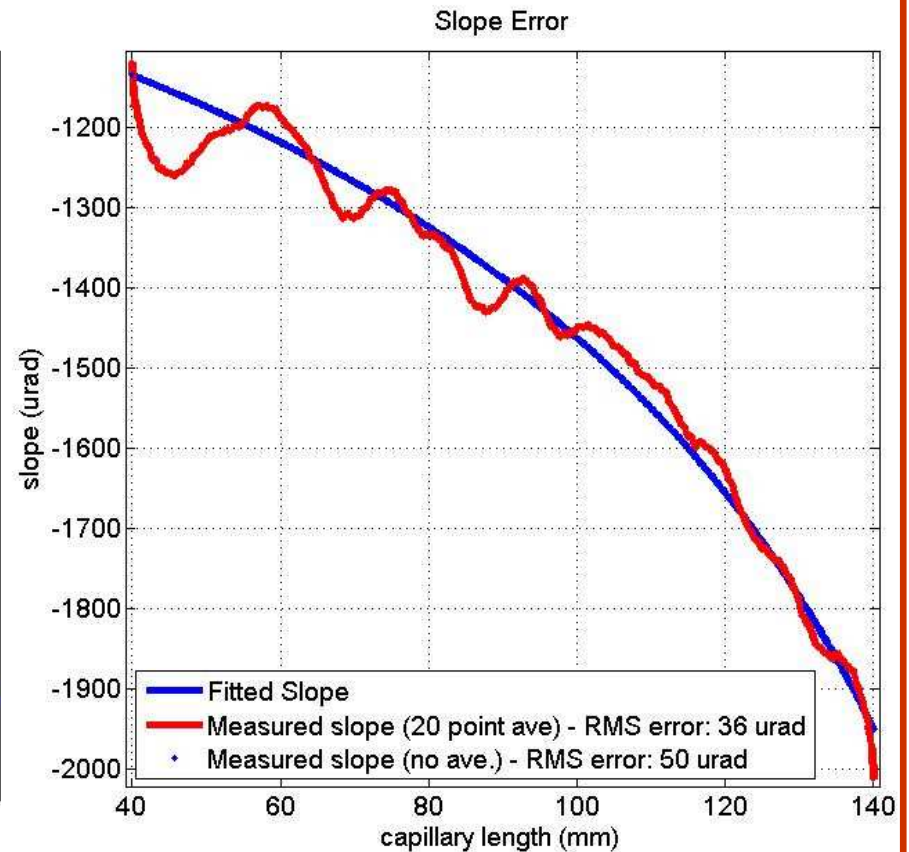
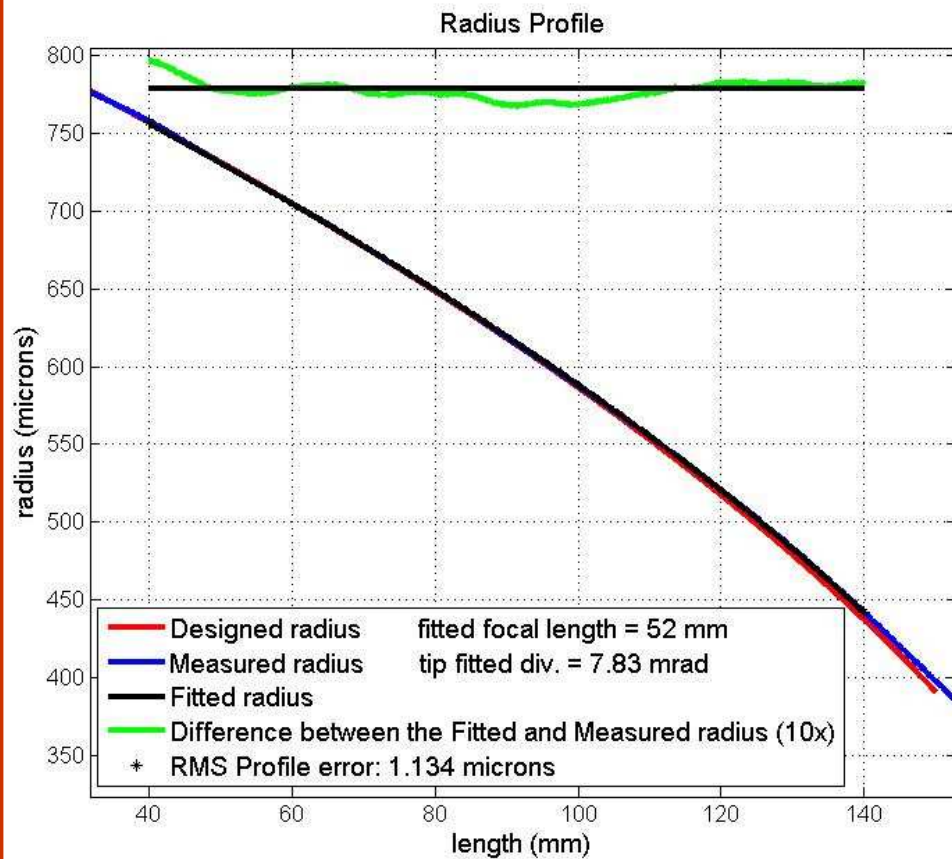




# Status of Capillary Fabrication Quality



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**Profile Errors: 0.5-2  $\mu\text{m}$  rms**  
**Slope Errors: 20-80  $\mu\text{rad}$  rms**

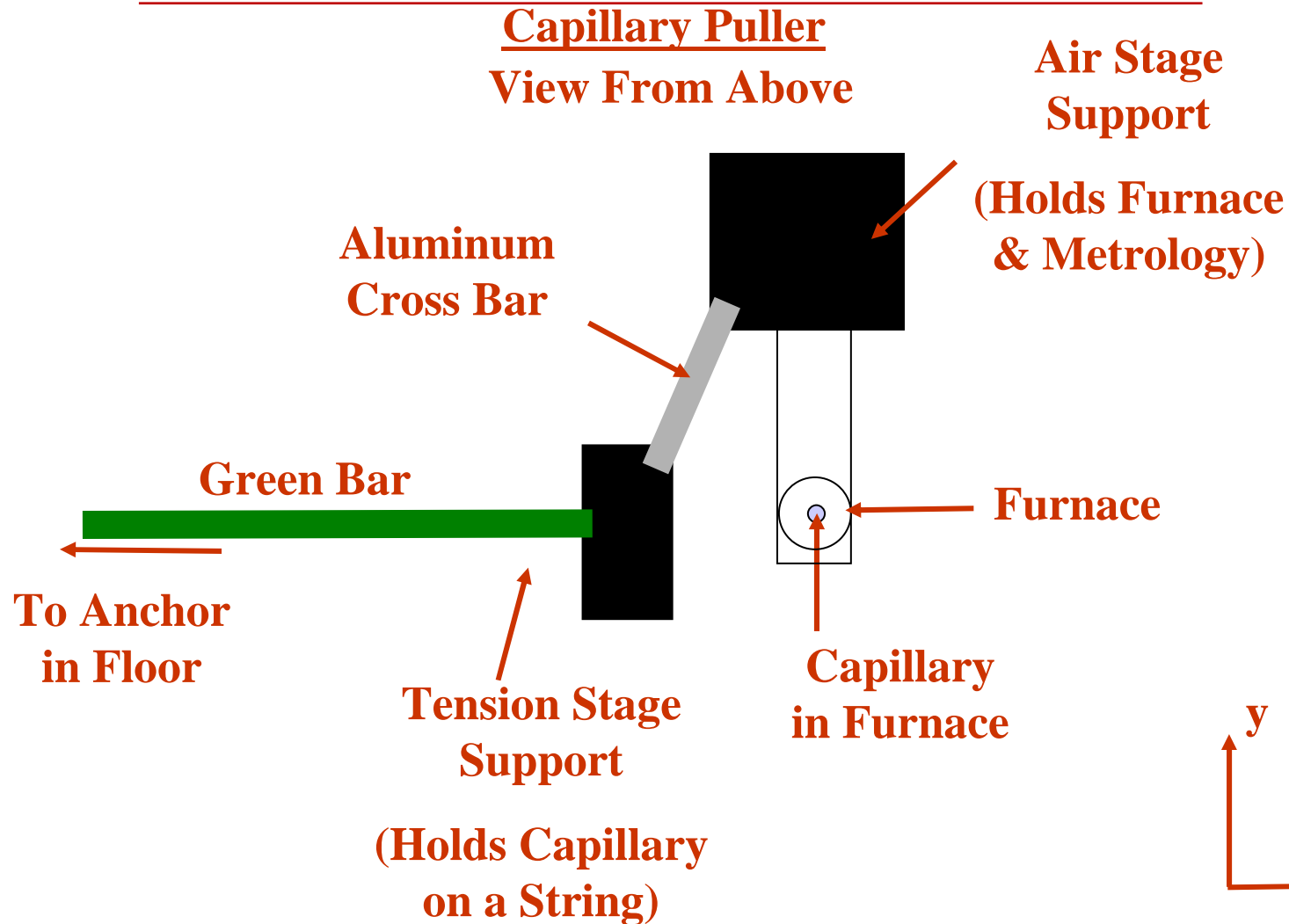


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# Structural Bracing



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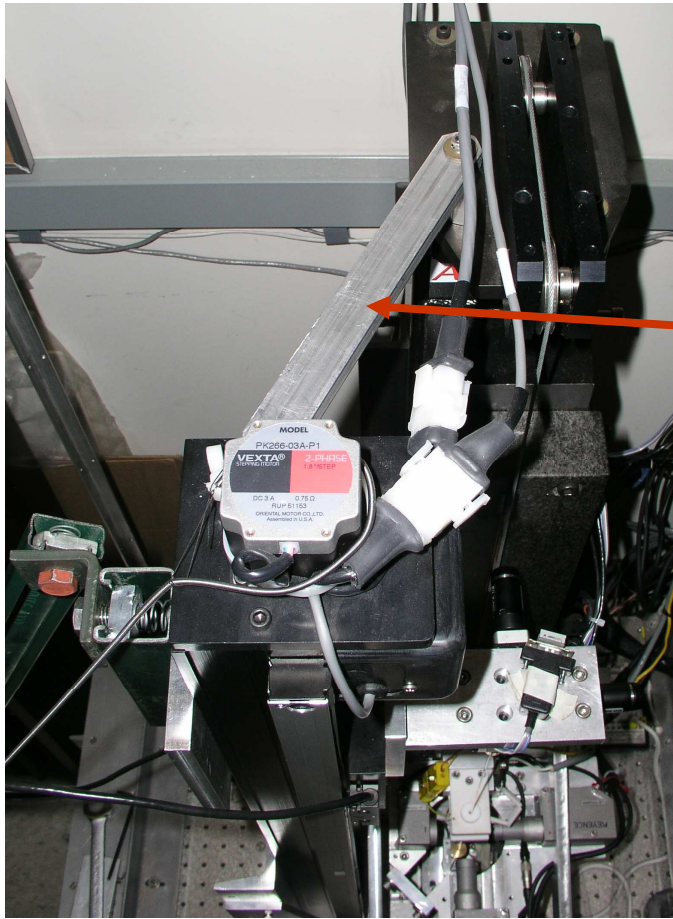


# Structural Bracing, Continued



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## Improved Puller Structural Bracing



Aluminum Bar



Steel Unistrut



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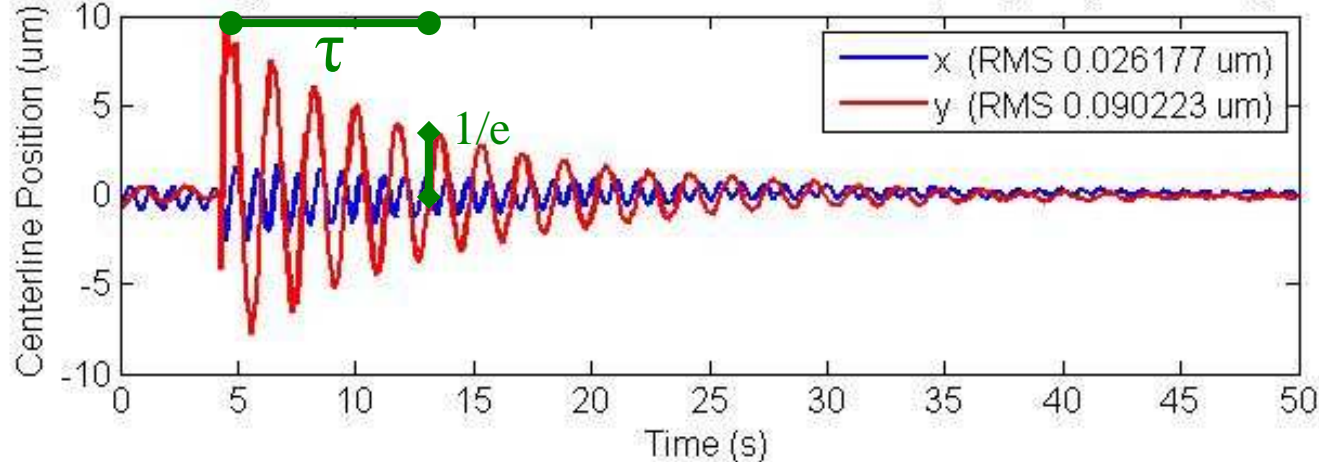


# “Ping Tests in Y-direction”



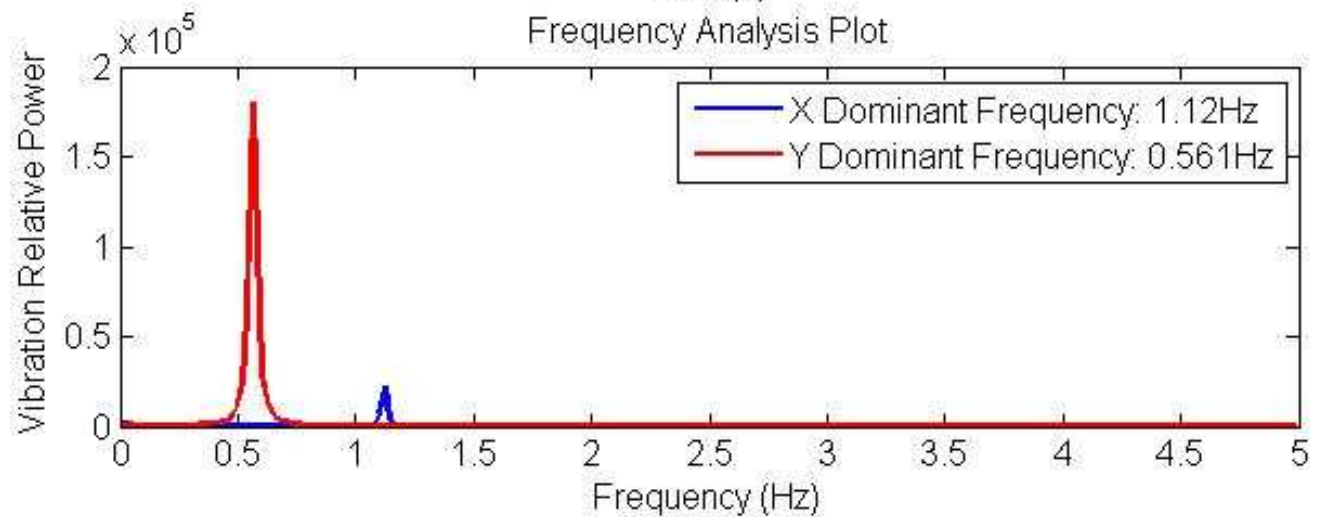
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Vibration Analysis Plot of Green Bar and Crossbar 31cm Capillary Pinged Air Stage Back



$$\tau_y = 13 \text{ s}$$

In General:  
 $\tau \sim 10 \text{ s}$

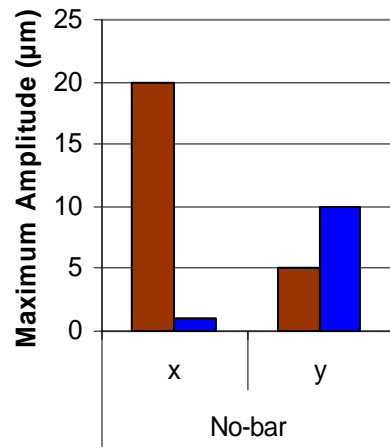


# “Ping Tests” Continued



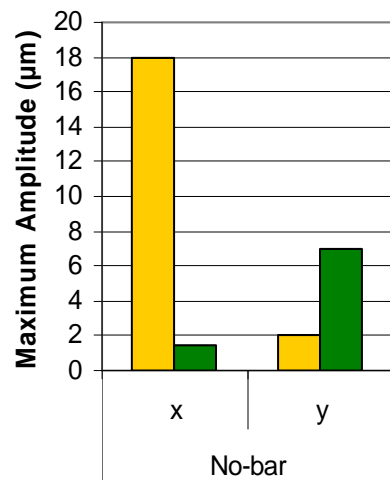
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Pinged Tension Stage Amplitudes



- Experiment #1 ping tension stage in x
- Experiment #2 ping tension stage in y

Pinged Air Stage Amplitudes



- Experiment #3 ping air stage in x
- Experiment #4 ping air stage in y

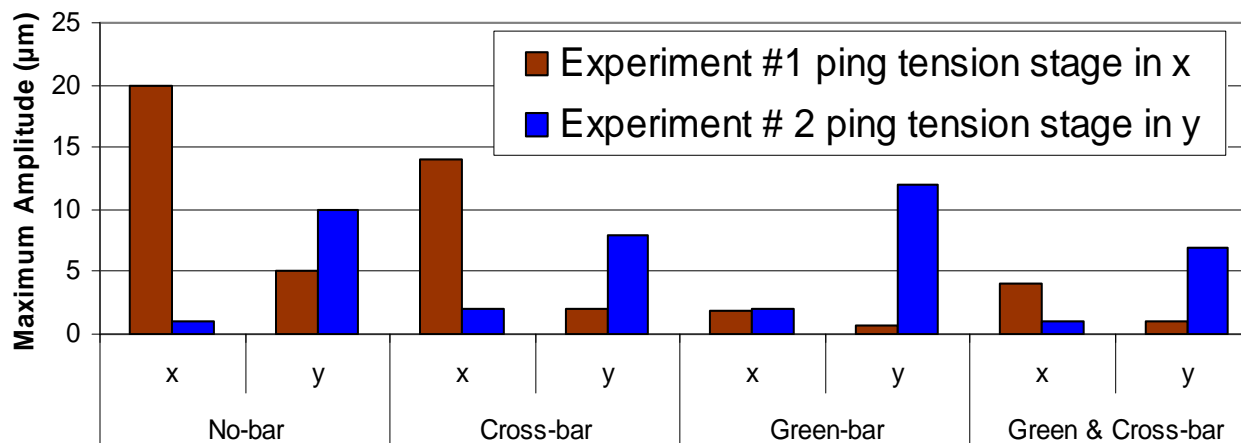


# “Ping Tests” Continued

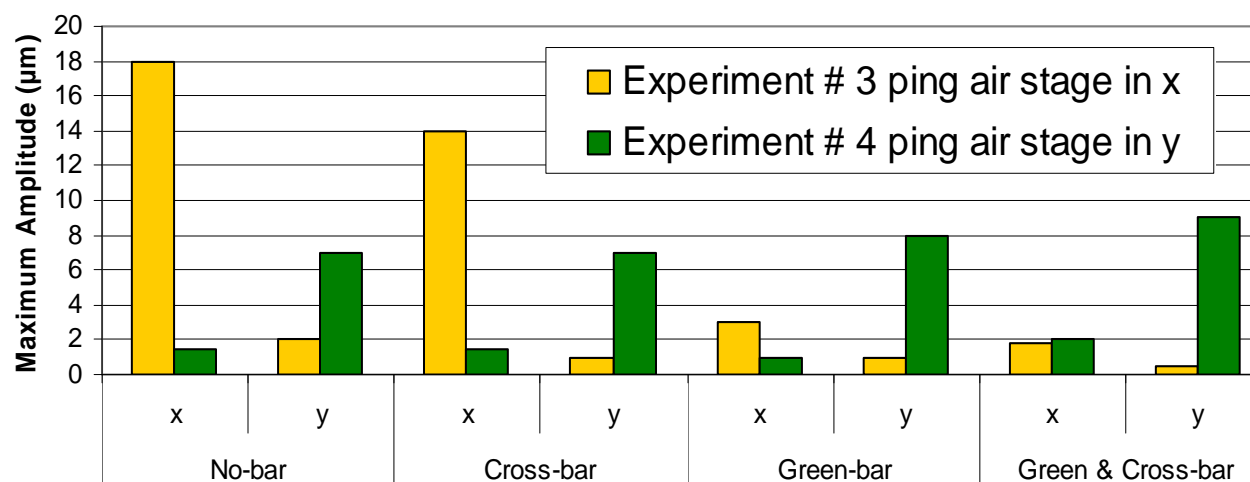


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Pinged Tension Stage Amplitudes



Pinged Air Stage Amplitudes

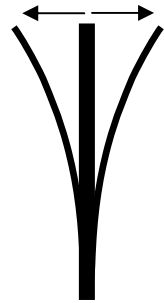




# Fundamental Frequency Cantilever Prediction



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$$f_n = \frac{\kappa_n^2}{2\pi} \sqrt{\frac{EI}{\rho AL^4}}$$

**Air Stage:  $f_1 = 100$  Hz**

**Tension Stage:  $f_1 = 45$  Hz**

**Capillary as a String:  $f_1 = 30$  Hz**

$$I = \frac{bd^3}{12}$$

$$\kappa_1 = 1.875$$



# Predictions v. Observations

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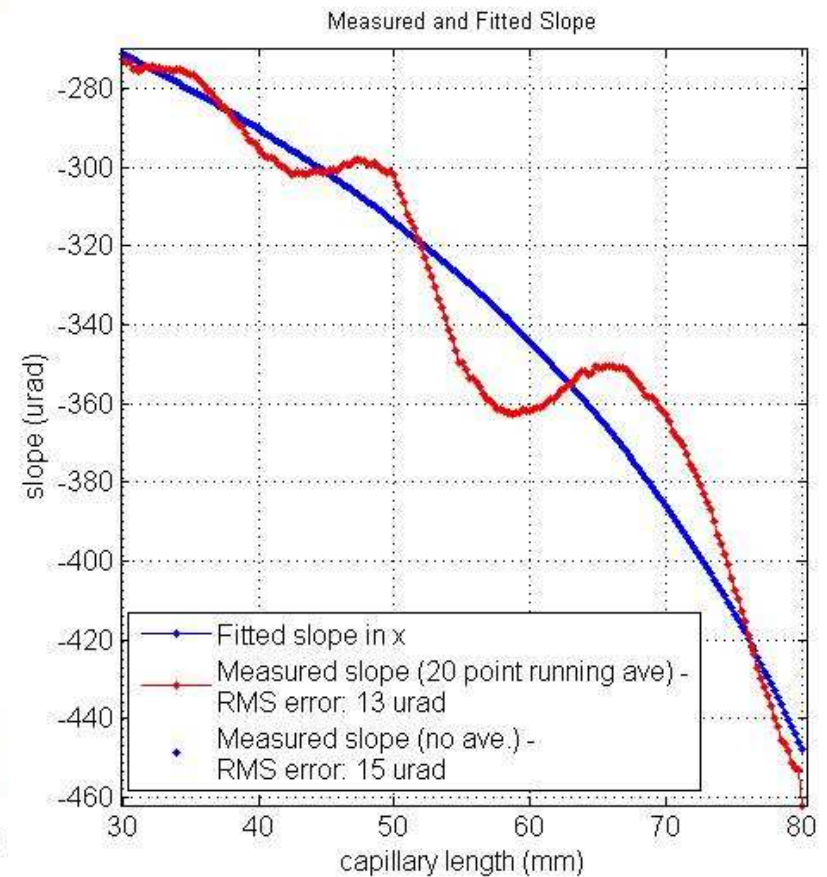
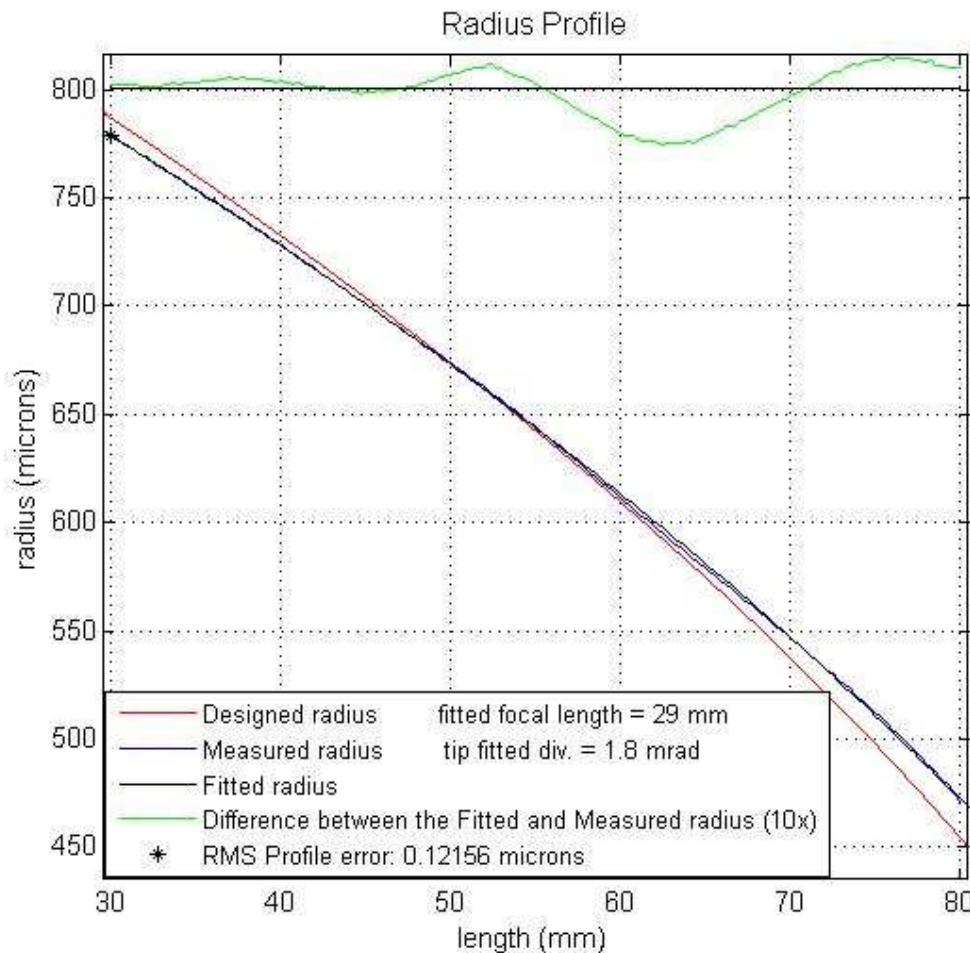
- **Predicted Frequencies Too High**
- **Maximum Measurable Frequency 5 Hz**
- **Source of Vibrations Not Air or Tension Stage Supports**



# Present Capillary Status



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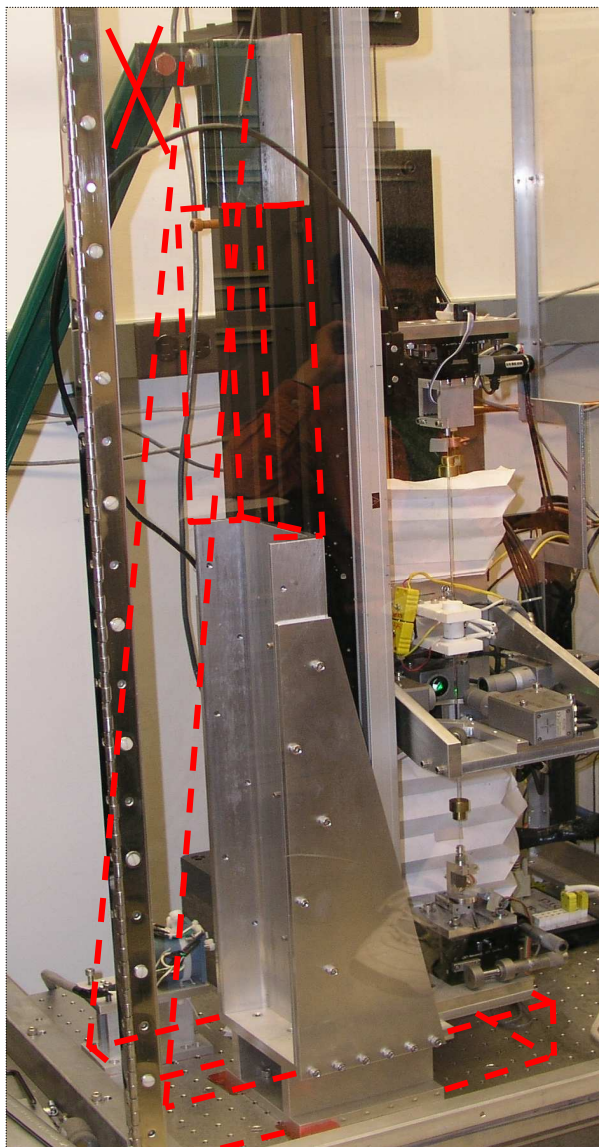
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# Suggestions for Further Improvement



- Further stiffen the mechanical stages against vibrations
- Does 'string mounting' of capillary amplify the vibrations?
- Need improved metrology—  
Need more sensitive on-board optical equip.  
Off-line viewing of Capillary Interior profile?

## New Structural Bracing



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# Acknowledgments



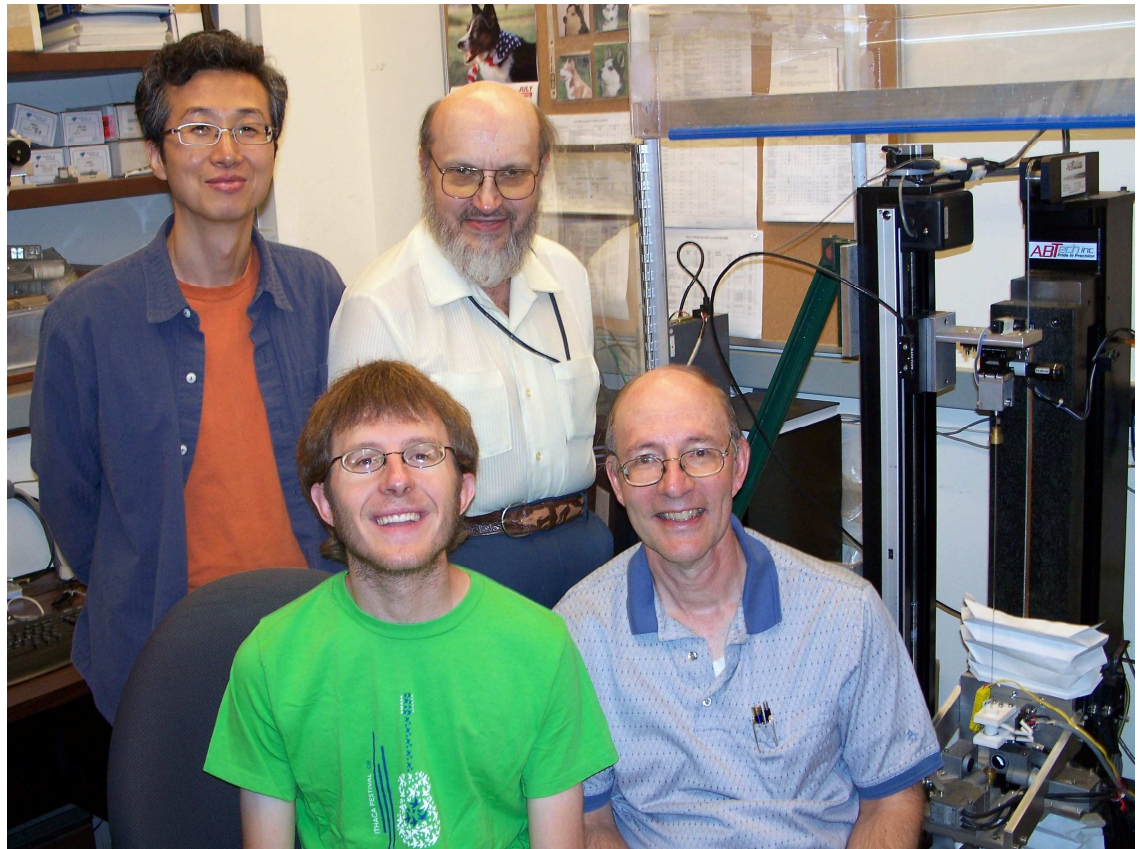
**CHESS & LEPP**



**Sterling Cornaby**



**National  
Science  
Foundation**



**Heung-Soo Lee, Tom Szebenyi (top)  
Justin Hugon, Don Bilderback**



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