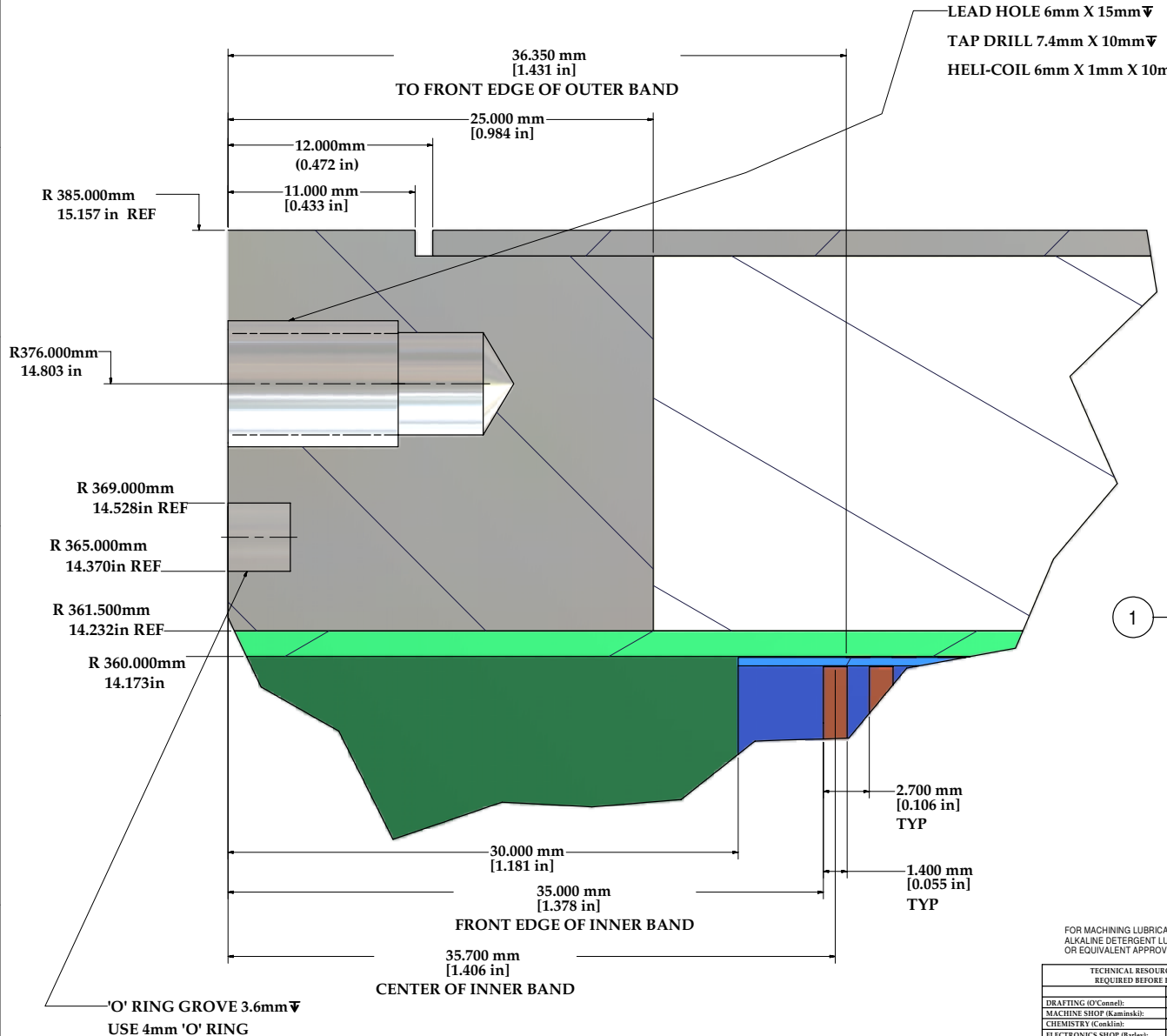


REVISIONS		
SYM.	ZONE	DESCRIPTION



DETAIL B
SCALE 8:1
VIEW ON SHT.1

1 **FIELD CAGE ASSEMBLY**
 FILE NAME: 6080-053
 SHEET NO.: 2
 DFT. SCALE:
 MATERIAL: NOTED
 QTY: 1
 NOTES: TAPPED HOLE FOR HELI-COIL 6 X 1mm X 10mm DEEP

FOR MACHINING LUBRICANT USE ONLY
 ALKALINE DETERGENT LUBRICANT CIMSTAR 40
 OR EQUIVALENT APPROVED BY CORNELL LEPP

TECHNICAL RESOURCE APPROVALS REQUIRED BEFORE FABRICATION			
	OK	DATE	N/A
DRAFTING (O'Connell):			
MACHINE SHOP (Kamminski):			
CHEMISTRY (Cassidy):			
ELECTRONICS SHOP (Barley):			
FURNACE BRAZING (Sherwood):			
BEAM WELDING (Seans):			
WELDING OTHER (Callagher):			
UTILITIES INTEGRATION (Gallagher):			
STOCKROOMS (Lockwood):			

ITEM	DWG. NO.	DESCRIPTION	G1	G2	G3	REMARKS	REV.
			QUANTITY				
6080-053		FIELD CAGE ASSEMBLY					

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ON: .06 & .015 .008 & .010 FRACTIONS < 1/16 ANGLES < 15° ALL SURFACES ✓	CORNELL UNIVERSITY LEPP LABORATORY FOR ELECTRONIC PACKAGING PROCESSES CORNELL UNIVERSITY Floyd R. Newman Laboratory Ithaca, NY 14853
Field Cage Assm.	DRAWN BY MDS DRAWN FOR Peterson DATE 1/12/2007 SCALE D 6080-053 SH. NO. 2 OF 11